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1 Identification of the substance/mixture and of the company/undertaking
· Product identifier
· Trade name: SILIKAL RE 77 Comp. B
<ul> <li>Article number: RE 77-B</li> <li>Relevant identified uses of the substance or mixture and uses advised against</li> <li>Application of the substance / the preparation: Epoxy resin Hardening agent/ Curing agent</li> </ul>
<ul> <li>Details of the supplier of the safety data sheet</li> <li>Manufacturer/Supplier: Silikal GmbH Ostring 23</li> <li>D-63533 Mainhausen</li> <li>Tel.: +49-6182/9235-0</li> <li>Fax.: +49-6182/9235-40</li> <li>e-mail: mail@silikal.de</li> </ul>
<ul> <li>Further information obtainable from: Environmental department</li> <li>Emergency telephone number: +49 6182 / 9235-0</li> </ul>
2 Hazards identification
· Classification of the substance or mixture
Classification according to Directive 67/548/EEC or Directive 1999/45/EC     C; Corrosive     R34: Causes burns.
Xn; Harmful R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.
Xi; Sensitising R43: May cause sensitisation by skin contact.
<ul> <li>R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.</li> <li>Information concerning particular hazards for human and environment: The product has to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.</li> </ul>
<ul> <li>Classification system: The classification is according to the latest editions of the EU-lists, and extended by company and literature data.</li> </ul>
· Label elements
<ul> <li>Labelling according to EU guidelines: The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.</li> </ul>
· Code letter and hazard designation of product:
C Corrosive
Hazard-determining components of labelling: Benzyl alcohol 3-aminomethyl-3,5,5-trimethylcyclohexylamine Octahydro-4.7-methano-1H-inden-dimethanamin

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#### Trade name: SILIKAL RE 77 Comp. B

#### · Risk phrases:

20/21/22 Harmful by inhalation, in contact with skin and if swallowed.

- 34 Causes burns.
- 43 May cause sensitisation by skin contact.
- 52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### · Safety phrases:

- 9 Keep container in a well-ventilated place.
- 20 When using do not eat or drink.
- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
- 45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
- 61 Avoid release to the environment. Refer to special instructions/safety data sheets.
- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

## **3 Composition/information on ingredients**

#### · Chemical characterization: Mixtures

• Description: Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 100-51-6 EINECS: 202-859-9	Benzyl alcohol Xn R20/22	25-50%
CAS: 2855-13-2 EINECS: 220-666-8	3-aminomethyl-3,5,5-trimethylcyclohexylamine C R34; Xn R21/22; Xi R43 R52/53	10-25%
	Octahydro-4.7-methano-1H-inden-dimethanamin 🙀 C R34; 📉 Xn R21/22; 📉 Xi R43	2.5-5%
• Additional information: For the wording of the listed risk phrases refer to section 16.		

#### 4 First aid measures

- · Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- After inhalation: Supply fresh air and to be sure call for a doctor.
- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:
- Rinse opened eye for several minutes under running water. Then consult a doctor.
- · After swallowing:

Drink plenty of water and provide fresh air. Call for a doctor immediately.

Do not induce vomiting; call for medical help immediately.

## **5** Firefighting measures

- · Extinguishing media
- Suitable extinguishing agents: Water Foam

Fire-extinguishing powder Carbon dioxide

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<ul> <li>For safety reasons unsuitable extinguishing agents:</li> <li>Special hazards arising from the substance or mixtu</li> </ul>	
· Special hazards arising from the substance or mixtu	
	re
Formation of toxic gases is possible during heating or in	
In case of fire, the following can be released:	
Carbon monoxide (CO)	
Nitrogen oxides (NOx)	
· Advice for firefighters	
· Protective equipment:	
Wear self-contained respiratory protective device.	
Wear fully protective suit.	
• Additional information	
Collect contaminated fire fighting water separately. It mu	st not enter the sewage system.
Cool endangered receptacles with water spray.	
6 Accidental release measures	
<ul> <li>Personal precautions, protective equipment and eme Ensure adequate ventilation</li> </ul>	ergency procedures
Wear protective equipment. Keep unprotected persons a	iway.
Environmental precautions:	
Inform respective authorities in case of seepage into wat	er course or sewage system.
Do not allow to enter sewers/ surface or ground water.	
• Methods and material for containment and cleaning	
Absorb with liquid-binding material (sand, diatomite, acid	
Dispose contaminated material as waste according to ite	m 13.
Ensure adequate ventilation.	
Do not flush with water or aqueous cleansing agents	
· Reference to other sections	
See Section 7 for information on safe handling.	
See Section 8 for information on personal protection equ	ipment.
See Section 13 for disposal information.	
7 Handling and storage	
· Handling:	
· Precautions for safe handling Ensure good ventilation/	exhaustion at the workplace.
· Information about fire - and explosion protection:	
Keep ignition sources away - Do not smoke.	
Protect against electrostatic charges.	
Fumes can combine with air to form an explosive mixture	
	5.
· Conditions for safe storage, including any incompati	bilities
Storage:	
· Requirements to be met by storerooms and receptad	les:
Store only in the original receptacle.	
Store in cool, dry conditions in well sealed receptacles.	
Do not allow to enter sewers/ surface or ground water.	
<ul> <li>Information about storage in one common storage fa</li> </ul>	icility: Not required.
<ul> <li>Further information about storage conditions:</li> </ul>	
Store receptacle in a well ventilated area.	
Protect from heat and direct sunlight.	
<ul> <li>Maximum storage temperature: 25°C</li> </ul>	

• Additional information about design of technical facilities: No further data; see item 7.

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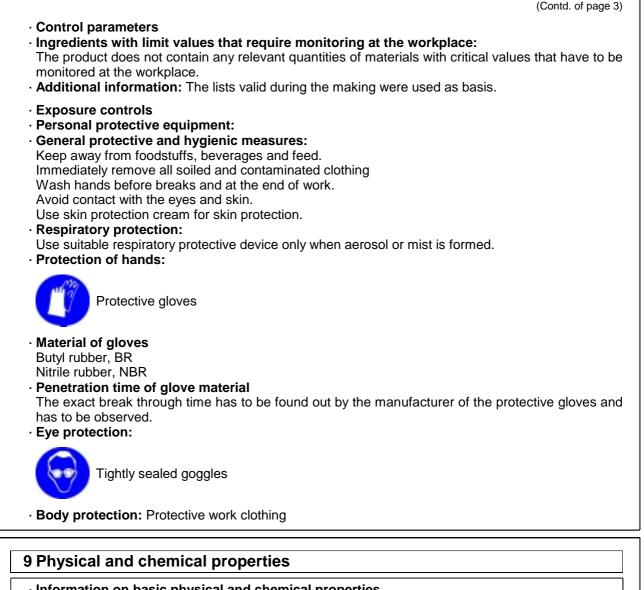
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Information on basic physical and cf     General Information	nemical properties	
· Appearance:		
Form:	Fluid	
Colour:	Yellow tint	
· Odour:	Characteristic	
· Odour threshold:	Not determined.	
· pH-value at 20°C:	11	
· Change in condition		
Melting point/Melting range:	Undetermined.	
Boiling point/Boiling range:	205°C	
· Flash point:	101°C	
· Flammability (solid, gaseous):	Not applicable.	
· Ignition temperature:	435°C	
· Decomposition temperature:	Not determined.	
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· Self-igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	1.3 Vol %
Upper:	13.0 Vol %
· Vapour pressure at 20°C:	0.1 hPa
· Density at 20°C:	1.02 g/cm <sup>3</sup>
· Relative density	Not determined.
<ul> <li>Vapour density</li> </ul>	Not determined.
<ul> <li>Evaporation rate</li> </ul>	Not determined.
· Solubility in / Miscibility with	
water:	Not miscible or difficult to mix.
· Segregation coefficient (n-octanol	/water): Not determined.
· Viscosity:	
Dynamic at 20°C:	250 mPas
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	45.0 %
Solids content:	55.0 %
<ul> <li>Other information</li> </ul>	No further relevant information available.

## 10 Stability and reactivity

- · Reactivity
- · Chemical stability
- Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

- · Possibility of hazardous reactions Strong exothermic reaction with acids.
- · Incompatible materials: Reacts with alkali, amines and strong acids.
- Hazardous decomposition products:
- Ammonia

Corrosive gases/vapours

· Additional information:

Inform respective authorities in case of seepage into water course or sewage system. Do not allow to enter sewers/ surface or ground water.

## 11 Toxicological information

## · Information on toxicological effects

· Acute toxicity:

· LD/LC50 values relevant for classification:			
100-51-	100-51-6 Benzyl alcohol		
Oral	LD50	1230 mg/kg (rat)	
Dermal	LD50	2000 mg/kg (rbt)	
2855-13	2855-13-2 3-aminomethyl-3,5,5-trimethylcyclohexylamine		
Oral	LC50	1030 mg/l (rat)	
68889-7	68889-71-4 Octahydro-4.7-methano-1H-inden-dimethanamin		
Oral	LD50	502 mg/kg (rat)	
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#### Dermal LD50 400-500 mg/kg (rat)

- · Primary irritant effect:
- $\cdot$  on the skin: Caustic effect on skin and mucous membranes.
- $\cdot$  on the eye: Strong caustic effect.
- Sensitization: Sensitization possible through skin contact.
- Additional toxicological information:

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

- Harmful Corrosive
- Irritant
- Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

## **12 Ecological information**

- · Toxicity
- Acquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- · Behaviour in environmental systems:
- Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Ecotoxical effects:
- · Remark: Harmful to fish
- · Additional ecological information:
- · General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water Do not allow product to reach ground water, water course or sewage system. Must not reach sewage water or drainage ditch undiluted or unneutralized. Danger to drinking water if even small quantities leak into the ground. The material is harmful to the environment. Harmful to aquatic organisms

- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

#### 13 Disposal considerations

#### · Waste treatment methods

· Recommendation

Must be specially treated adhering to official regulations.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

#### · European waste catalogue

07 02 08<sup>\*</sup> other still bottoms and reaction residues

15 01 04 metallic packaging

#### · Uncleaned packaging:

#### · Recommendation:

Packaging may be reused or recycled after cleaning.

Packagings that may not be cleansed are to be disposed of in the same manner as the product.

- · Recommended cleansing agents:
- Alcohol

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Acetone

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4 Transport information · Land transport ADR/RID (cross-border)		
<ul> <li>ADR/RID class:</li> <li>Danger code (Kemler):</li> <li>UN-Number:</li> <li>Packing Group:</li> <li>Hazard label</li> <li>UN proper shipping name</li> </ul>	8 Corrosive substances. 80 2735 III 8 2735 AMINES, LIQUID, CORROSIVE, N.O.S	
· Tunnel restriction code	(ISOPHORONEDIAMINE) E	
• Maritime transport IMDG:		
<ul> <li>IMDG Class:</li> <li>UN Number:</li> <li>Label</li> <li>Packaging group:</li> <li>EMS Number:</li> <li>Marine pollutant:</li> <li>Segregation groups</li> <li>Proper shipping name:</li> </ul>	8 2735 8 III F-A,S-B No Alkalis AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE)	
Air transport ICAO-TI and	IATA-DGR:	
	8 2735 8 III AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORONEDIAMINE) ser Warning: Corrosive substances. ng to Annex II of MARPOL73/78 and the IBC Code Not applicable.	

 $\cdot$  Safety, health and environmental regulations/legislation specific for the substance or mixture

## · Labelling according to EU guidelines:

The product has been classified and marked in accordance with EU Directives / Ordinance on Hazardous Materials.

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· Code let	ter and hazard designation of product:
	C Corrosive
Benzyl a 3-aminor	<b>determining components of labelling:</b> Icohol methyl-3,5,5-trimethylcyclohexylamine ro-4.7-methano-1H-inden-dimethanamin
<ul> <li>Risk phi</li> <li>20/21/22</li> <li>34</li> <li>43</li> <li>52/53</li> </ul>	rases: Harmful by inhalation, in contact with skin and if swallowed. Causes burns. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
• Safety p 9 20 26 36/37/39 45	hrases: Keep container in a well-ventilated place. When using do not eat or drink. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves and eye/face protection. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
61	Avoid release to the environment. Refer to special instructions/safety data sheets.
· National	l regulations:
· Technic	al instructions (air):
Class	Share in %
II	25-50

• Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.

· Chemical safety assessment: A Chemical Safety Assessment has been carried out.

## **16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

#### · Relevant phrases

R20/22 Harmful by inhalation and if swallowed.

R21/22 Harmful in contact with skin and if swallowed.

R34 Causes burns.

R43 May cause sensitisation by skin contact.

R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

- · Department issuing MSDS: Environmental Department
- \* Data compared to the previous version altered.

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